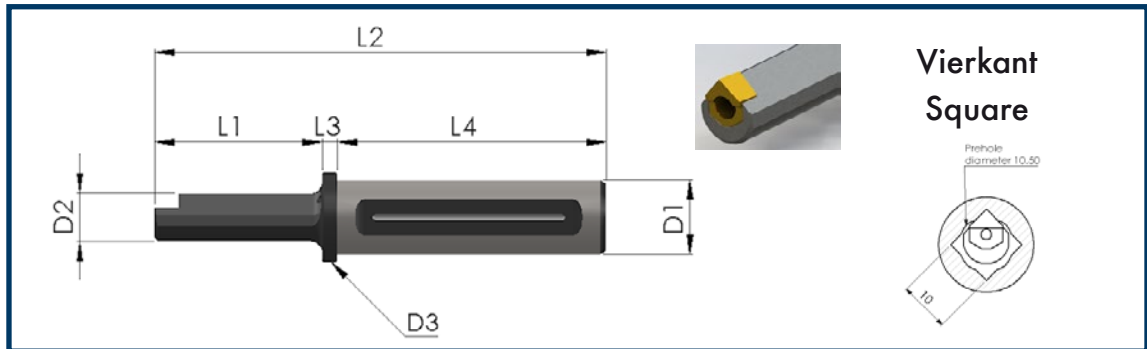




Square Broaching Tools



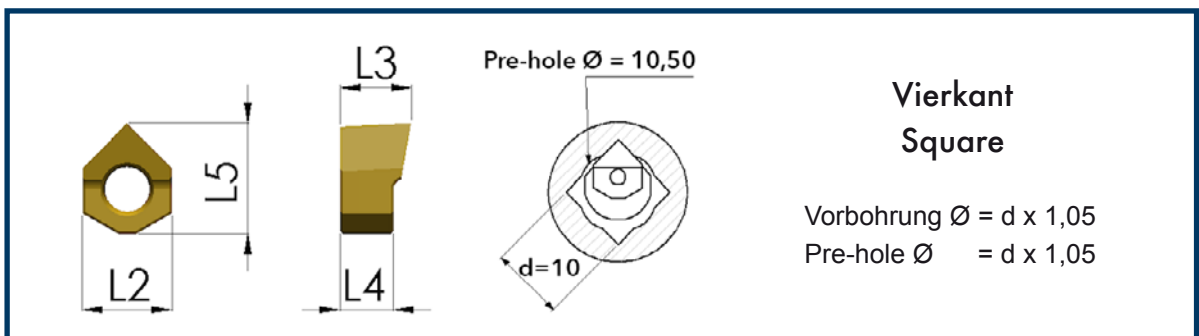
CODE	L1	L2	L3	L4	D1	D2	D3	P	T	V	Min Ø
UT-SQ-8/10-25	30	129	9	90	25	8	30	PN-1	T08	VN-1	8
UT-SQ-10/13-25	40	139	9	90	25	10	30	PN-1	T08	VN-1	10
UT-SQ-13/16-25	50	149	9	90	25	13	30	PN-2	T15	VN-2	13
UT-SQ-16/19-25	52	151	9	90	25	16	30	PN-3	T20	VN-3	16
UT-SQ-19/27-25	86	185	9	90	25	18	30	PN-3	T20	VN-3	19
UT-SQ-27/37-25	100	199	9	90	25	25	30	PN-4	T20	VN-3	27
UT-SQ-8/10-32	30	139	9	100	32	8	38	PN-1	T08	VN-1	8
UT-SQ-10/13-32	40	149	9	100	32	10	38	PN-1	T08	VN-1	10
UT-SQ-13/16-32	50	159	9	100	32	13	38	PN-2	T15	VN-2	13
UT-SQ-16/19-32	52	161	9	100	32	16	38	PN-3	T20	VN-3	16
UT-SQ-19/27-32	86	195	9	100	32	18	38	PN-3	T20	VN-3	19
UT-SQ-27/37-32	100	209	9	100	32	25	38	PN-4	T20	VN-3	27
UT-SQ-37/50-32	140	249	9	100	32	35	45	PN-5	BR5	VN-4	37

Platten - Vierkant Square Inserts



mm

IN



Vierkant Square

Vorbohrung $\varnothing = d \times 1,05$
Pre-hole $\varnothing = d \times 1,05$

CODE	Bearbeitungsbereich Operation Range	L2	L3	L4	L5	Tool	RF
IN-SQ-8/10	8/9	6	7	5	7	UT-SQ-8/9	RF-1
IN-SQ-10/13	10/12	6	7	5	7,5	UT-SQ-10/12	RF-1
IN-SQ-13/16	13/15	6	8	6	12	UT-SQ-13/15	RF-2
IN-SQ-16/19	16/18	10	8	6	12,5	UT-SQ-16/18	RF-2
IN-SQ-19/27	19/26	13	13	10	17	UT-SQ-19/26	RF-3
IN-SQ-27/37	27/36	18	14	10	22	UT-SQ-27/36	RF-4
IN-SQ-37/50	37/50	26	18	10	30	UT-SQ-37/50	RF-5

